



# LAUNDRY INSTRUCTIONS

100% SPUN POLYESTER NAPERY

## WHITE

Operation Time	Water Level	Temp °F	Time	Supplies/100lbs
FLUSH	HIGH	100-140	2 min.	
BREAK (1)	LOW	160	10 min.	12-24oz Alkali 10-16oz Surfactant
CARRY/OVER	LOW	160	4 min.	
FLUSH	HIGH	160	2 min.	
BLEACH	LOW	150	8 min.	10-16oz Bleach
RINSE	HIGH	140	2 min.	
RINSE	HIGH	125	2 min.	2-4oz Antichlor
RINSE	HIGH	110	2 min.	
SOUR(2)/ SOUR & STARCH(3)	LOW	95	5/10 min.	1-2oz Sour 8-12oz Starch
EXTRACT			3 min.	

## COLORS

Operation Time	Water Level	Temp °F	Time	Supplies/100lbs
FLUSH	HIGH	100-140	2 min.	12-24oz Alkali
BREAK (1)	LOW	160	12 min.	10-16oz Surfactant
CARRY/OVER	LOW	160	4 min.	
RINSE	HIGH	140	2 min.	
RINSE	HIGH	125	2 min.	
RINSE	HIGH	110	2 min.	
SOUR(2)/ SOUR & STARCH(3)	LOW	95	5/10 min.	1-2oz Sour 8-12oz Starch
EXTRACT			3 min.	

- 1) The pH of break operation should be between 11-12.
- 2) Avoid the use of optical brighteners or softeners. These may permanently discolor the linen.
- 3) Amount of starch depends upon the degree of body desired.
- 4) Sour Load to pH = 5.5 - 6.5
- 5) If starching, do not extract below 25% water retention.

\*The above formula recommendations are designed as starting guidelines. The products and actual formulas may vary depending upon the machine size and type, soil levels, water conditions, product availability, etc. Contact Seth Jackson at sethj@mvmills.com for specific data.

IMPORTANT - For best ironing results on all table linen, feed tablecloths into the ironer leading with the Riegel label.