



LAUNDRY INSTRUCTIONS

ABSORBENT & HUCK TOWELS

WASH FORMULA

Step	Temp °F	Time	Water Level	Chemicals
1. Flush	100	2 MIN.	High	
2. Flush	130	2 MIN.	High	
3. Suds	170	8 MIN.	Low	100ml Summit
4. Bleach	170	8 MIN.	Low	55ml Insure
5. Rinse	150	2 MIN.	High	
6. Rinse	150	2 MIN.	High	
7. Rinse	130	2 MIN.	High	
8. Rinse	110	2 MIN.	High	
9. Sour	85	5 MIN.	Low	25ml Sour, 15ml Softener
10. Extract		6 MIN.		
11. Dry				

LAUNDERING

Operation	Water Level	Water Temp °F	Time	Drain Time
Flush	High	Cold/98	2 MIN.	2 MIN.
Break Suds	Low	Hot/150	6 MIN.	2 MIN.

Alkali Detergent - pH = 11/12

Rinse	High	Hot/150	3 MIN.	2 MIN.
Bleach Suds	Low	Hot/150	8 MIN.	2 MIN.

Bleach Detergent - pH = 9.8 - 10.8

Rinse	High	Hot/150	2 MIN.	2 MIN.
Rinse	High	Split/125	2 MIN.	2 MIN.
Rinse	High	Cold/98	2 MIN.	2 MIN.
Sour	Low	Cold/98	4 MIN.	2 MIN.

pH = 5.5 - 7.0